

Innovative solutions for the global  
PVC & CPVC processing industry



Vinyl Additives

**pmc** ®

## About PMC Group

PMC Group is an innovation-driven, growth-oriented performance chemicals manufacturing company with a global presence in PVC additives. The company's vinyl additive production facilities are located in Memphis, Tennessee (USA), Carrollton, Kentucky (USA), and Lansdale, Pennsylvania (USA) with additional sites in Vlissingen, Netherlands (EUROPE), and Beijing, China (ASIA). Its international corporate headquarters is located in Mount Laurel, New Jersey (USA).

With its Vinyl Additives platform, the company leverages a vast knowledge base from a cross-functional team of professionals with exceptional operational and technical experience, and an industry-leading portfolio of additives for rigid PVC processing.

PMC's manufacturing, research, technical service, sales and marketing organisation for Vinyl Additives is fuelled by continuous innovation and a dedication to unassailable quality and safety.



## Portfolio of Vinyl Additives

- Organotin Stabilisers
- Waxes and Wax Blends
- Lubricants
- Metallic Stearates
- Specialty Esters
- Amides

## Industry-Leading Products and Trusted Trade Names

- ADVALUBE®
- ADVAPAK®
- ADVASTAB®
- ADVAWAX®
- Baion®
- CrystalWax®
- Industrene®
- Kemamide®
- Kemester®
- Neustrene®
- Stavivor®
- Thermolite®

## Manufacturing Locations

- Beijing, China
- Carrollton, Kentucky
- Vlissingen, Netherlands\*
- Lansdale, Pennsylvania
- Memphis, Tennessee

\* partner manufacturing site

## Variety of Product Forms

- Custom Blends
- Discrete Components
- Stabiliser One Packs





# PVC & Polymer Processing Industry Support

- American Architectural Manufacturers Association (AAMA)
- American Fence Association (AFA)
- American Society of Testing & Materials (ASTM) International
- Canadian Plastics Industry Association (CPIA) and the Vinyl Council of Canada
- Fenestration Canada (FC) formerly the Canadian Window & Door Manufacturers Association (CWDMA)
- Plastic Pipe & Fittings Association (PPFA)
- Society of Plastics Industry (SPI)
- Society of Plastics Engineers (SPE)
- Uni-Bell PVC Pipe Association
- Vinyl Manufacturers Association (VMA) formerly Vinyl Fence, Deck & Railing Manufacturers Association (VFDRMA)
- Vinyl Siding Institute (VSI)
- Vinyl Institute (VI)

## Markets Served

- **Polymer Compounding**
- **Building & Construction**
  - » Pipe, Conduit & Fittings
  - » Siding, Soffit & Trim
  - » Window & Door Profile
  - » Fence & Railing
  - » Deck & Porch
  - » Mouldings & Millwork
  - » Sheet Goods
  - » Edge Banding
  - » Roofing & Rainware
  - » Fire Sprinkler Systems
- **Graphic Arts & Signage**
- **Packaging**
  - » Films & Foils
  - » Blister Packs
  - » Credit Card Stock
- **Electrical & Electronics**
  - » Appliances
  - » Wire & Cable
- **Automotive & Transportation**
  - » Instrument Panels
  - » Interior Trim Parts
  - » Battery Housing
  - » Tire & Rubber Parts



# Vinyl Additives

## Product Portfolio

Products	Description	Applications	Business Unit
<b>Stabilisers</b>			
<b>ADVASTAB®</b>	High-efficiency methyltin stabilisers	Ideal for all rigid PVC applications including pipes and fittings, clear bottles, rigid sheet and film, cellular PVC extrusion and window profiles	PMC Organometallic
<b>Thermolite®</b>	Full range of methyltin, butyltin, octyltin stabilisers	Efficient stabilisers for all PVC uses including packaging film, pipe, conduit, siding, fence, railing, cellular PVC and window profiles	PMC Organometallic
<b>ADVAPAK®</b>	Stabiliser/lubricant one-pack	Multi-functional one-pack for efficient extrusion of all types of PVC pipe	PMC Biogenix
<b>Stavinor®</b>	Organic co-stabiliser for rigid PVC	Recommended for calendered or extruded film and sheets, extruded profile and siding, blow moulded bottles and custom injection moulding	PMC Organometallic
<b>Lubricants</b>			
<b>ADVALUBE®</b>	Specialty ester-based internal and external lubricants	Rigid PVC profile extrusion, calendered film and sheet, blow moulding	PMC Biogenix
<b>ADVAWAX®</b>	Synthetic wax for plastics	Bottles, films and cellular PVC extrusion	PMC Biogenix
<b>Baion®</b>	Rigid PVC wax blend	Siding, fence and railing, profile extrusion and custom compounds	PMC Crystal
<b>CrystalWax®</b>	Rigid PVC wax	Soft film (blocking agent), opaque rigid moulding and extrusion	PMC Crystal
<b>Kemamide®</b>	Bisamide wax	Internal lubricant for PVC	PMC Biogenix
<b>Kemester®</b>	Glycerol esters and specialty esters	Internal lubricant for PVC	PMC Biogenix
<b>Neustrene®</b>	Hardened glycerides	Internal lubricant for PVC and wood-polymer composites (WPCs)	PMC Biogenix
<b>Stearates</b>			
<b>Calcium Stearate</b>	Calcium salt of distilled, hydrogenated fatty acids	Calcium stearate is used in rigid PVC siding and window profile extrusion as a lubricant	PMC Biogenix PMC Crystal
<b>Zinc Stearate</b>	Zinc salt of distilled, hydrogenated fatty acids	Zinc stearate is used in PVC and polyolefins primarily as a heat stabilizer and lubricant in flexible films, sheets, foils, injection moulding and extrusion	PMC Biogenix



# Stabilisers

Product	NSF/PPI	FDA	Stabiliser Type	Approx. % Sn	Sp Gr	Typical Applications
Thermolite® 176	•		Butyl	6.5	0.92	Excellent stability for a wide range of small to medium size white pipe extrusion
ADVASTAB® TM-694	•		Methyl	6.5	1.00	Excellent choice for a wide range of small to medium size white pipe extrusion
ADVASTAB® TM-691	•		Methyl	8	1.02	Excellent for large diameter pipe and siding substrate extrusion
Thermolite® 140	•		Butyl	8.5	0.95	Best choice for all siding substrate and for medium to large diameter white pipe extrusion
ADVASTAB® TM-3412	•		Methyl	9.5	1.03	High performance for specialty pipe and all foam extrusion
ADVASTAB® TM-697	•		Methyl	10.5	1.04	High performance for large diameter pipe and all foam applications
ADVASTAB® TM-698	•		Methyl	12.5	1.04	High performance for specialty pipe extrusion
Thermolite® 161	•		Methyl	19	1.18	Excellent performance for injection moulding and difficult extrusion
ADVASTAB® TM-283SP	•		Methyl	20	1.13	High performance in injection moulding and very large diameter pipe extrusion
Thermolite® 387			Butyl	16	1.10	Cost-effective injection moulding and extrusion processing
ADVASTAB® TM-599A			Methyl	15.5	1.13	Cost-effective injection moulding and very large diameter pipe extrusion
ADVASTAB® TM-286			Methyl	17	1.12	Outstanding colour stability for siding and profiles with balanced overall stability
Thermolite® 108			Butyl	17.5	1.12	Standard for injection moulding, extrusion and foam sheet applications
Thermolite® 31			Butyl	18.5	1.13	Standard for all CPVC extrusion and injection moulding processing
Thermolite® 892WF		•	Octyl	14	1.07	European octyltin with excellent early colour performance and balanced overall stability
Thermolite® 890		•	Octyl	15.5	1.08	Standard octyltin for all film, sheet and packaging applications
Thermolite® 890F		•	Octyl	15.5	1.08	European standard octyltin for all film, sheet and packaging uses including CPVC processing
ADVASTAB® TM-182		•	Methyl	15.5	1.15	Excellent early colour performance for film, sheet and capstock extrusion
ADVASTAB® TM-181FS		•	Methyl	19	1.17	Industry standard for all types of packaging, moulding and extrusion
Thermolite® 190		•	Methyl	19.2	1.18	High performance for all types of food-grade packaging and extrusion
ADVASTAB® TM-404ER		•	Methyl	19.2	1.18	Low odour, low volatiles choice for high performance sheet film and extrusion

Product	Description	Form	Loss on Drying	Sulphate Ash	Assay	Urotropine	Nature
<b>Stavinor®</b>							
Stavinor® D507	Stabiliser booster	Powder	0.50%	< 0.2%	> 95.0%	0.25%	Dihydro-1,4 dimethyl - 2,6 dicarboxydecyloxy -3,5 pyridine

# Stabiliser One Packs

Product	NSF	Form	Melt Range (°C)	Typical Dosage (phr)	Chemistry	Typical Applications
ADVAPAK® LS-203NHS	•	Pastilles	105 - 110	1.8 - 2.05	Multi-functional lubricant-stabiliser	High-efficiency extrusion of all sizes of white PVC pipes
ADVAPAK® S-1201	•	Pastilles	105 - 110	1.6 - 2.55	Multi-functional lubricant-stabiliser	Efficient extrusion for all white small to medium size PVC pipes
ADVAPAK® S-1203	•	Pastilles	105 - 110	1.6 - 2.45	Multi-functional lubricant-stabiliser	Efficient extrusion for all white small to medium size PVC pipes
ADVAPAK® S-1100		Pastilles	99 - 104	3.0 - 4.0	Multi-functional lubricant-stabiliser	Specially formulated for high-efficiency injection-moulded fittings

PMC's stabiliser one packs are a family of multifunctional products specially formulated with differing lubrication balances for a wide array of PVC pipe extrusions and processing conditions. Your PMC representative can help guide you to the best product fit for your unique performance requirements.



# Lubricants

Product	FDA	Form	Melt Range (°C)	Typical Function	Chemistry	Typical Applications
ADVALUBE® AF-4074L	•	Liquid	-	Anti-fog in films	Glycerol esters	Film and sheet processes
ADVALUBE® AF-4192L	•	Liquid	-	Anti-fog in films	Glycerol esters	Film and sheet processes
ADVALUBE® B-3310		Beads	58 - 61	Internal lube	Polyol ester	Extrusion and injection moulding
ADVALUBE® B-3500		Powder	77 - 83	External lube	Wax ester	Extrusion, calendering
ADVALUBE® E-2100	•	Powder	52 - 64	External lube	Complex polyol ester	Calendering, extrusion - high clarity
ADVALUBE® E-2101	•	Powder	77 - 83	External lube	Complex polyol ester	Calendering, blow moulding - high clarity
ADVALUBE® F-1005	•	Beads	56 - 62	Internal lube	Partial ester of glycerin	Calendering, extrusion
ADVALUBE® F-1009	•	Beads	63 - 68	Internal lube	Partial ester of glycerin	Calendering, blow moulding - high clarity
ADVALUBE® F-1020		Powder	42 - 47	Internal lube	Dicarboxylic acid ester	Extrusion and injection moulding
ADVALUBE® B-3314		Beads	105 - 115	Balanced lube	Combination lubricant	Extrusion - profiles
ADVALUBE® B-3315		Beads	105 - 115	Balanced lube	Combination lubricant	Extrusion - profiles
ADVALUBE® B-4540		Powder	85	Balanced lube	Combination lubricant	Extrusion - profiles



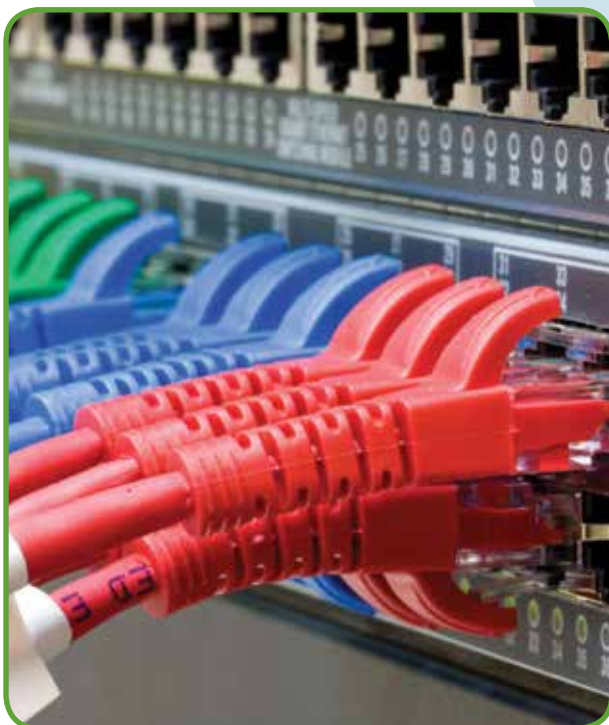


# Lubricants

(cont.)

Product	FDA	Form	Melt Range (°C)	Typical Function	Chemistry	Typical Applications
<b>ADVAWAX® 165</b>	•	Prill	75 - 85	External lube	Paraffin wax	Extrusion, injection moulding
<b>ADVAWAX® 280</b>	•	Beads	138 - 140	Balanced lube	Synthetic wax	Extrusion, injection moulding, calendaring

Product	NSF	Form	Congeeing Point (°C)	Typical Dosage (phr)	Chemistry	Typical Applications
<b>Baion® 2001</b>	•	Mini-pastilles	69	0.61 - 1.51	Paraffin wax and oxidised polyethylene wax blends	Extrusion, injection moulding
<b>Baion® 2008</b>	•	Mini-pastilles	72	0.66 - 1.63	Paraffin wax and oxidised polyethylene wax blends	Extrusion, injection moulding, good metal release
<b>Baion® 2010</b>	•	Mini-pastilles	73	0.67 - 1.66	Paraffin wax and oxidised polyethylene wax blends	Extrusion, injection moulding, good metal release
<b>Baion® 2012</b>	•	Mini-pastilles	74	0.69 - 1.7	Paraffin wax and oxidised polyethylene wax blends	Extrusion, injection moulding, good metal release
<b>Baion® 2016</b>	•	Mini-pastilles	75	0.72 - 1.79	Paraffin wax and oxidised polyethylene wax blends	Extrusion, injection moulding, good metal release
<b>Baion® 4011</b>		Pastilles	77	0.75 - 1.5	Multi-functional combination lubricant	High-efficiency siding, fence, railing and window profile extrusion
<b>CrystalWax® CS-2054</b>		Prills, pastilles	69	0.75 - 1.5	Paraffin wax	Extrusion, injection moulding
<b>CrystalWax® CS-2054P</b>		Prills, pastilles	70	0.75 - 1.5	Paraffin wax and polyethylene wax blend	Extrusion, injection moulding



# Lubricants

(cont.)

Product	FDA	Form	Melt Range (°C)	Typical Function	Chemistry	Typical Applications
<b>Kemamide® EBS</b>	•	Flake, prill, powder	140 - 146	Balanced lube	Bisamide wax	Flexible film anti-blocking agent, injection moulding, siding and profile extrusion
<b>Kemamide® W-40 Vegetable</b>	•	Prill, powder	137 - 147	Balanced lube	Bisamide wax	Flexible film anti-blocking agent, injection moulding, siding and profile extrusion
<b>Kemamide® W-20</b>	•	Prill, pellet	114 - 120	Internal - balanced lube	Bisamide wax	Anti-fogging agent, high clarity
<b>Kemester® 2000</b>	•	Liquid	-	Internal lube	Partial ester of glycerin	Calendering, blow moulding - high clarity
<b>Kemester® 5721</b>		Liquid	-	Balanced lube	Ester of synthetic alcohol	Calendering, blow moulding - high clarity
<b>Kemester® 695**</b>	•	Liquid	-	Internal lube	Partial ester of glycerin	Calendering, blow moulding - high clarity
<b>Kemester® 84*</b>	•	Molten, flake, pastille, bead	58 - 61	Internal lube	Partial ester of glycerin	Calendering, blow moulding - high clarity
<b>Kemester® EGDS*</b>		Molten, flake, pastille	63 - 73	Internal lube	Polyol ester	Extrusion and injection moulding
<b>Neustrene® 060</b>		Molten, flake	50 - 54	Balanced lube	Glycerol tristearate	Extrusion, moulding, calendering
*Vegetable grade available						
**Kosher grade available						
<b>Calcium Stearate FN*</b>		Fused powder		Balanced lube / co-stabiliser	Calcium stearate	Extrusion and injection moulding
<b>Zinc Stearate*</b>		Fused powder		Balanced lube / co-stabiliser	Zinc stearate	Extrusion and injection moulding
*NF and vegetable grades available						



# Innovative Solutions

PMC's Centre for Vinyl Innovation is a new research and technical centre in Lansdale, Pennsylvania (near Philadelphia) dedicated to developing responsible and cost-effective vinyl additive chemistry, and supporting the global PVC and CPVC processing industry.

At the CVI, research scientists develop, test and commercialise new products based on our customers' specific needs. PMC's Centre for Vinyl Innovation is outfitted with the latest analytical and testing instrumentation, and research scientists work within ISO 9001 norms using equipment calibrated against established reference standards to optimise formulations and to help resolve processing problems for each customer's specific requirements.

For more information, please visit PMC Group in person or online at:

[www.pmcvinyladditives.com](http://www.pmcvinyladditives.com)



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